



DRILL  $\frac{3}{8}$  (.375) DIA

MATERIAL: 2024-T3, .040 THK  
QQ-A-250/4



D2038

A

REVISION		THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM		DESCRIPTION		MATERIAL		SPEC./VENDOR	
DRAWN				BASIC CODE		CONTRACT NO.				DART		DART AERO ACCESSORIES INC.		CANADA	
APPROVED				D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		LENGTH DASH NO. W=SPOTWELD		DRAWN BRADLEY		DATE 91.12.03		DESIGN			
DESCRIPTION		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES		STRESS		CHECKED		TITLE DOUBLER		CODE		DWG NO. D2038	
OF		GENERAL		LIMITS		8J=MS20470AD BB=MS20426AD		CLIENT		SCALE 1:1		SHT 1		OF 1	
CHANGE		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125/4 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 XXX ± .010 2. ANGLES ± .1° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005											
REPORT ALL DISCREPANCIES — DO NOT SCALE															